

29. A method of producing a decorative panel adapted to be supported on a surface comprising:

- (a) providing a flat piece of creaseable material which has a memory for creases placed therein;
- (b) creasing said flat piece along a multitude of crease lines by first crushing said flat piece into a balled mass and then unballing said balled mass to form a relatively flat production blank that has a front surface and a back surface and that is configured with a topography having peak portions and valley

- portions formed by regions of said production blank between various ones of said crease lines; and
- (c) spraying a sprayable pigment onto at least one of said front and back surfaces of said production blank in an oblique direction so that said sprayable pigment impinges and is retained on windward sides of said peak portions with said valley portions and leeward sides of said peak portions being shielded from said sprayable pigment.

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